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Quote

ADDRESS

City of Ocala
1805 NE 30th Ave
Bldg 200
Ocala, FL 34470

SHIP TO

City of Ocala
Attn: Liza Warmuth
1805 NE 30th Ave, Bldg 200
Ocala, FL 34470 352-351-6750

QUOTE #

20700B

DATE

12/08/2025

	DESCRIPTION	QTY	RATE	AMOUNT
TE12RP-A	Ultimate Bagger, with 2 Yard 10 GA Standard Steel Hopper, Sewing Table, Digital Controls, Air Compressor, Pneumatic Bag Clamps, Generac 8000w Generator, Dual Agitators, Sewing System, 1M Bag Warranty	2	46,700.00	93,400.00
Free Shipping	Free standard shipping in the continental U.S. Transit time is approximately 6 business days and subject to availability of stock. Must have a forklift or loading dock on the receiving location.	1	0.00	0.00
	SUBTOTAL			93,400.00
	TAX (0%)			0.00
	TOTAL			\$93,400.00

Accepted By

Accepted Date

ULTIMATE BAGGER

||||| COUNT ON IT

OPERATOR'S MANUAL

Safe Operation • Setup • Operation Maintenance
Service • Troubleshooting • Warranty



⚠ WARNING

READ AND FOLLOW ALL SAFETY RULES AND INSTRUCTIONS IN THIS MANUAL
BEFORE ATTEMPTING TO OPERATE THIS MACHINE.
FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY

2742 Abels Lane ■ Las Vegas, NV 89115

Burcham
BAGGERS

(800) 550-1235 ■ www.sandbagstore.com

**Safe Operation • Setup • Operation Maintenance
Service • Troubleshooting • Warranty**

Record Product Information

Before setting up and operating your new equipment, please locate the model plate on the machine and record the information in the provided area to the right. You can locate the model plate by standing at the operator's position and looking behind the motor on the left side. This data is also available on the Bagger Info mode displayed on the LCD. This information will be necessary, should you seek technical support via our web site or with our Customer Support Department.

Model: Ultimate Bagger **Serial Number:** _____

Customer Support

If you are having difficulty assembling this product or have any questions regarding the controls, operation, or maintenance of this machine, contact us for help.

- Visit us online at SandbagStore.com. Look for How-To videos, instruction guides, and product parts available under the Sandbag Filling Machines tab.
- Call a Customer Support Representative at: (800) 550-1235
- Write to Burcham Baggers LLC – 2742 Abels Ln – Las Vegas, NV 89115
- Email: Service@SandbagStore.com

Important Safe Operation Practices



WARNING: This symbol points out important safety instruction which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol; **HEED ITS WARNING!**



WARNING (Proposition 65)

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints,
- Crystalline silica from bricks and cement and other masonry products, and
- Arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles.

To The Owner

Thank You

Thank you for purchasing a bag filling machine manufactured by Burcham Baggers LLC. This machine was carefully engineered to provide excellent performance when properly operated and maintained.

Please read this entire manual prior to operating the equipment. It instructs you how to safely and easily setup, operate and maintain your machine. Please be sure that you, and any other persons who operate the machine, carefully follow the recommended safety practices at all times. Failure to do so could result in personal injury or property damage.

All information in this manual is relative to the most recent product information available at the time of printing. Review this manual frequently to familiarize yourself with the machine, its features and operation. Please be aware that this Operator's Manual may cover a range of product specifications for various models. Characteristics and features discussed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

If you have any problems or questions concerning the machine, contact us directly. Burcham Baggers LLC's Customer Support telephone numbers, website address and mailing address can be found in this manual. We want to ensure your complete satisfaction at all times.

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1.

Safe Operation Practices.

1. Read this operator's manual carefully in its entirety before attempting to assemble this machine. Read, understand, and follow all instructions on the machine in the manual(s) before operation. Keep this manual in a safe place for future and regular reference.
2. Be completely familiar with the controls and proper use of this machine before operating it.
3. This machine is a precision piece of power equipment, not a plaything. Therefore, exercise extreme caution at all times. This machine has been designed to perform one job: fill containers with free flowing materials. Do not use it for any other purpose.
4. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.
5. Only responsible individuals who are familiar with these rules of safe operation should be allowed to use this machine.
6. Be sure only screened, free flowing aggregates are used in the machine. Do not fill with raw dirt dug from the ground without screening material to size 2" minus or less. Large rocks, rebar stakes, and other contaminants can cause damage to the belt, drive motor, and conveyor bed. If debris is caught in the hopper, turn off and unplug machine before reaching into hopper to remove item.
7. Always wear appropriate safety gear. Steel toed boots, work gloves, safety glasses, and reflective safety vests are recommended. Clothes should be close-fitting. Never wear baggy/oversized clothing, loose jewelry, or anything that could be caught in the conveyor belt(s).
8. Do not put hands or feet near rotating parts (e.g. conveyor rollers). If the machine must be serviced or repaired, be sure to unplug the machine from power before placing hands, feet, or tools near movable parts.
9. Ensure electrical cord is in good, unmarred condition. Extension cords should be properly rated for the power requirements of your machine. Always use the GFI plug provided with your machine.
10. Do not overfill the machine. The hopper is designed to hold a maximum of 6,000 pounds of material. Typically, if the hopper is spilling over the top, then the hopper is overfilled.
11. Only use parts and accessories made for this machine by the manufacturer. Failure to do so can result in personal injury, and voids any remaining warranty.
12. Use the Ultimate Bagger only on a flat, level surface. Filling the hopper, especially with heavy equipment, on an uneven surface can result in the hopper tipping. Always deploy outrigger feet before loading hopper.
13. Never operate the machine under the influence of drugs or alcohol.
14. When moving the machine via truck or trailer, be sure to strap/secure hopper to tie down points prior to traveling on public roadways.

2.

Assembly / Set-Up

Contents of Crate(s)

Ultimate Bagger Standard:

Ultimate Bagger Filling Machine
Bag Closing Sewing Head
Bag Closing Conveyor Belt
Operator's Manual
Air Compressor
Generator (Optional)

Note: Please be aware this Operator's Manual covers all machine models. While this manual may illustrate one model, the assembly and operation instructions should apply to all machines unless otherwise noted.



Assembly

See the assembly video – “Setting Up your Ultimate Bagger” on YouTube or SandbagStore.com.

1. Remove all plastic shrink wrap and card board packaging from the pallet.
2. Remove Bolts holding Plywood Crating. Remove one panel at a time. (It is recommended to keep the pre-drilled plywood paneling if you intend to long-term store or ship your bagging machine.)
3. Unlatch lower sewing table by rotating latch handle on base of machine. Slide lower sewing table out of the frame.
4. Unlock leg locks on sewing table and raise to desired height. Re-lock leg locks.
5. Position Ultimate Bagger where hopper can be filled with loader and pallets can be stacked at end of sewing table.
6. Unlock two rear feeder belt locks and pull feeder belt out. Lock the forward feeder belt locks to keep belt deployed.
7. Position sewing table below Ultimate Bagger spout, generally at a right angle feeding right to left.
8. Mount Sewing Machine on Sewing Table. Spool of thread will be behind the sewing table on the ground. (Also See Sewing Machine Setup).
9. Supply 110V power (minimum 12 gauge extension cord if using). Supply compressed air @ 120 p.s.i. (minimum 4 CFM).
10. Ensure all operators have read this manual fully before operating the Ultimate Bagger.

3.

Sewing Table Set-Up

The Bag Closing System on your Ultimate Bagger should be setup feeding from right to left from the spout. (Your sewing machine may already be post mounted. If so, skip to step 3.)

Ensure sewing machine is unplugged. Mount sewing head onto post by placing handle of sewing machine into mounting channel (at end of post). The channel mount should depress the trigger of the sewing machine (keeping the machine in the "on" setting). Attach retaining plate to hold machine in place.

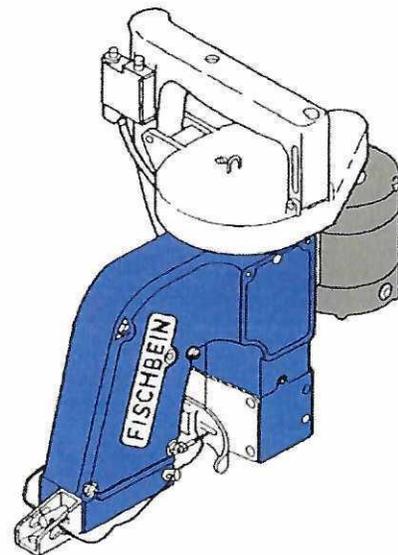
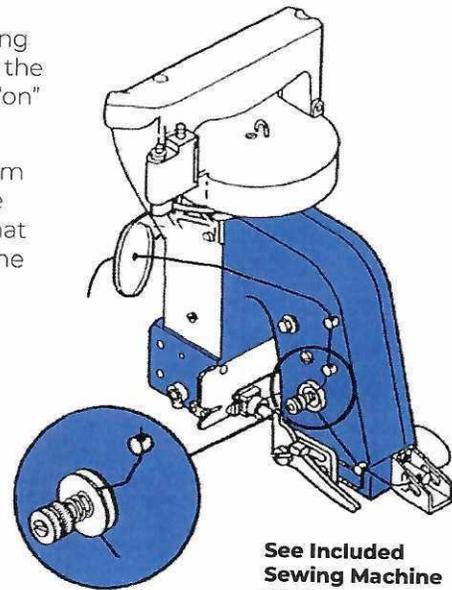
Mount thread guide arm onto post by sliding up from bottom of post to about 6" below sewing machine. The thread guide arm should point backward away from the conveyor such that a king spool of thread can sit on the ground directly below the guide hole.

Insert post-mounted sewing head into the receiver on the back of the conveyor bed.

Run thread from king spool on ground behind conveyor up through the thread guide arm, then into the sewing machine as shown (from included sewing machine manual).

Plug power cord from sewing head into foot pedal cord. Provide power to other side of foot pedal cord. Depressing the foot pedal should start the sewing machine, releasing the pedal should stop the sewing head.

Be sure to read included operators manual for the sewing machine. This guide will help with changing needles, threading, tension, thread-cutting, lubrication, and general operating practices.



4.

Controls & Features

Press **MODE** to cycle between screens. Press and hold the **MODE** button for three seconds from any screen to go directly to Production Mode.

1. Production Mode – Use to repeatedly dispense equal amounts of material. Cycle begins with activation of the spout proximity sensor (Touch Switch).

A. Fill Level – Belt run time in 100ths of a second (centiseconds). Use < or > to modify the amount of material dispensed during each cycle.

B. Pack Count – Number of cycles (ie: bags) remaining for the set pack count (ie: pallet). This number will count down to zero, sound an audible alarm, and reset to the default pack count (changeable in the Settings Menu). Use + and - buttons to add or subtract bags from the live count, useful for when a cycle runs without a bag being produced.

C. Job Count – Total number of bags produced since last reset (number of packs completed since last reset).

D. Bags per Hour – Live production speed using a 10 cycle look back period.

E. Vibration Control – Press VIB to cycle through Vibration Controls:

- V1 Vibrator #1 is On. Vibrator #2 is Off.
- V2 Vibrator #1 is Off. Vibrator #2 is On.
- V12 Vibrator #1 is On. Vibrator #2 is On.
Vibrator #1 is Off. Vibrator #2 is Off.
- P Vibrators will alternate 1 second pulses. Automatic for long run times.

2. Manual Jog Mode – Use to dispense material on-demand or empty the hopper.

There are two methods of dispensing: Jog (momentary) and On/Off (toggle).

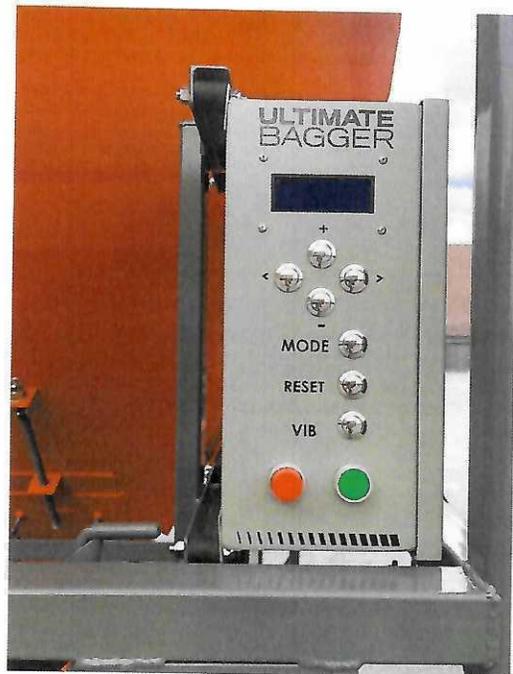
A. Jog the belt by pressing and holding the Touch Switch. Alternatively, you can toggle the belt to remain on by double touching the Touch Switch. Once toggled on, stop the cycle by pressing the touch switch a third time.

B. Jog Belt – Press and hold < on the control box to jog the belt. Release the button to stop the belt.

C. Toggle Belt – Press > to turn belt on. Press > again to turn belt off.

Vibration Control: Use the VIB button to control agitation (see E above).

PRODUCTION MODE			
A	Fill	<> 175	1257
B	Pack	+ - 41	
C	Job	359 (3)	V12



MANUAL JOG MODE	
A	RUN: JOG / X2 Toggle
B	< Jog Belt
C	> Belt On/Off

4.

Controls & Features

Service notice will pop-up every 500 hours of run-time. Under the settings menu, hold RESET and VIB for 5 seconds to reset the service timer. See Routine Maintenance section of this manual (page 12).

3. Settings & Defaults – Set production mode and vibration run time defaults.

Factory Reset – From the Settings/Defaults menu, press and hold RESET for 5 seconds to reset the machine to original factory settings. This will not reset the total bag count or machine hours info (Bagger Info menu).

A. Vibration Run Time – Vibrators are intended to run only during belt run time. Adjust the percentage of run time (compared to Fill time). Very useful for tuning the hopper vibration for maximum force during fill cycle.

B. Pack Count – Default number of bags/products per pack.

C. Clamp Delay – Extra time the clamps hold the bag at the spout after the fill time. Allows material to finish falling through air before clamps release the bag for cleaner operation.

SETTINGS/DEFAULTS	
A Vib rt%	VIB 50
B Pack	+ - 100
C Clamp Delay	< > 40

4. Bagger Information

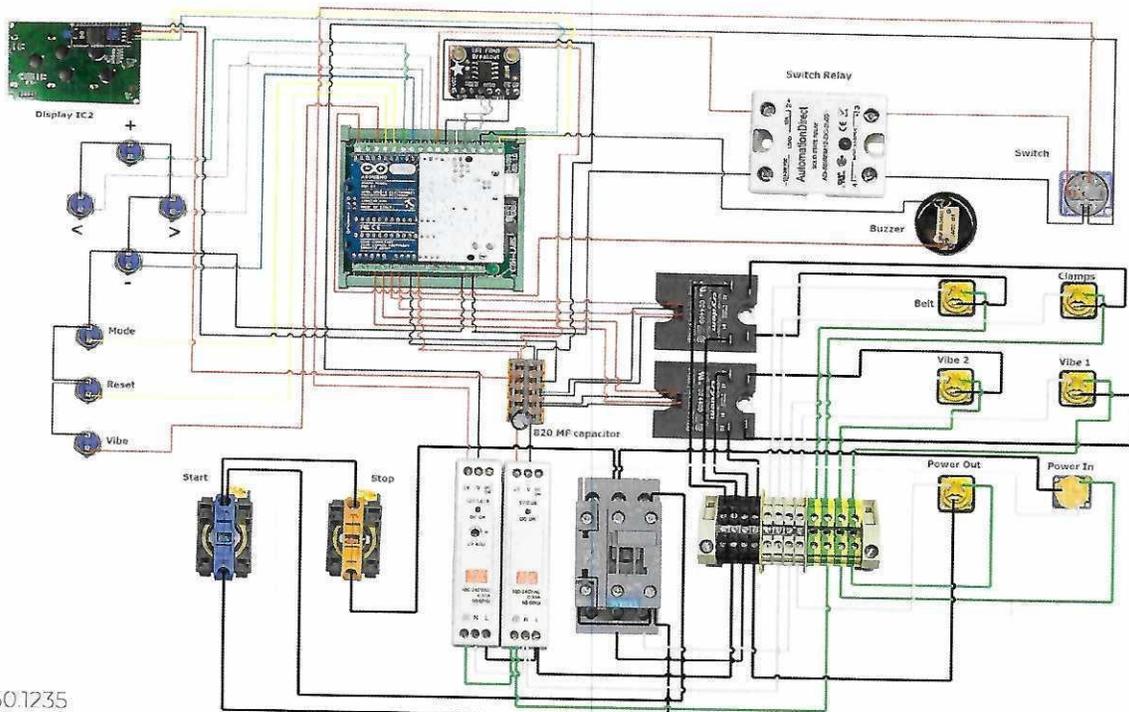
A. Lifetime Cycles (Bags Produced)

B. Manufacture Date

C. Serial Number

D. Lifetime Machine Run Hours

BAGGER INFO	
A 54296	72.4H D
B Mfr Date:	4/22/19
C Serial #:	P0818001-A



5.

Other Settings



Caution – Adjustments should be done with main power cable disconnected from power source.

Hopper Gate – Raising the hopper gate permits more material to feed during each cycle and faster overall bagging speed. For most materials, a lower gate will result in greater precision of each bag cycle. To adjust, loosen wing bolts and jam nut. Then turn the bolt to raise or lower. Once in desired position re-tighten the jam nut and wing bolts. The wing bolts are intended to eliminate rattle of the gate when the hopper vibrates.

Vibration Force – The attached Vibco Vibrators have three adjustable force settings: low, medium, and high. The default is medium force. If you need to increase or decrease the total force of each agitator, remove the end cap plates and adjust the hammers according to Vibco instructions. See the Vibco website for more information on force adjustment.

Bag Closing Height – Raise or lower the bag closing conveyor table height via the adjustable legs to accommodate different sized bags. Sewing head height and depth is also adjustable.

Touch Switch Sensitivity – The touch switch on the bag spout is a proximity sensor that activates when an object gets close to the switch. Factory setting of the switch is to act more like a touch switch, activating only when a hand makes contact. This sensitivity is adjustable. Turning the screw (as shown) counter-clockwise will increase the distance the switch will recognize your hand. If you are wearing thick gloves, for example, you may need to increase the proximity distance for the machine to accurately recognize the cycle start.

Touch Switch Moisture Cover – At the end of your touch switch is a rubber cover that prevents water from draining down and actually activating the switch. This rubber cover can be removed completely for instances where no water is present at the spout (not raining or bagging under a canopy for example). This allows a greater distance setting and allows truly “touchless” activation of each cycle. Be sure to keep the rubber cover, in case of future bagging conditions where water may be present.



6.

Operation

The Ultimate Bagger will make bag filling quick, safe, and simple. The idea is to let an automated electric motor do the shoveling for you while working in tandem with a sewing head to rapidly seal many bags. This speeds up the process considerably, creates dependable production levels, and reduces workload.

1. Setup the Ultimate Bagger on a flat/level surface. (See Machine Assembly Page 5). Ensure the machine feet cannot sink into soft ground. Be sure the hopper is properly aligned over the bagging belt. Provide 120V power and 120 PSI air supply.
2. Deploy outrigger feet. Inside of each leg base is an orange rectangular tube outrigger post that should be pulled out and locked into place. This will create a 7' x 7' footprint and help prevent hopper tipping.
3. Fill hopper with sand, gravel, or any other loose flowing material you wish to bag. Do not overfill hopper. If material cascades over side, front, or rear of hopper, then the hopper is overfilled.

Note: If bagging extremely low density, fluffy material (such as mulch), you may need to remove the flow control inside of the hopper. Unplug machine, then remove eight bolts at the bottom of the flow control unit inside of hopper (bolted to posts on front and rear hopper walls). **This should only be done if you have confirmed that your material cannot flow through the hopper with unit in place.**

4. Set your bag weight by adjusting the fill level up or down. First time users will require some trial and error (fill and weigh each bag) until the desired setting is found. We suggest keeping a chart handy for common settings.

Gate Adjustment: For fastest bagging (most material per second), you will want to raise the hopper output gate. For highest weight accuracy between bag cycles, you will want to lower this gate.



5. Set your agitation level. For wet sand and materials that are difficult to flow, we suggest running both vibrators (V12) at 40% run time (in Settings Mode).
6. Set your bags per pallet/container (in Settings Mode).
7. Set up your sewing head with the thread behind the sewing table, fed up through the thread guide arm, and into the sewing machine as shown in the diagram (page 6). Sewing machine should be plugged into the foot pedal, with power plugged into the other side of foot pedal plug.
8. Setup your palletizing/bulk bagging stations.
9. Set empty bags in a stack near spout position. If bags have tie strings, we suggest cutting them off while the bags are stacked together.
10. Begin filling bags. Lift each bag to the spout, engaging the activation touch switch in the process. Once bag clamps activate, the operator should open and prepare the next bag.



- 11. After a bag releases from the clamps the lower conveyor will carry it to the sewing position. Sewer should guide the bag into the jaws of the sewing machine. Once the bag is touching the jaws, the operator should press the foot pedal, turning the sewing machine on.

Always allow the sewing machine to pull the bag through the feed dogs on its own. The lower conveyor belt's speed exactly matches these feed dogs. There should never be added pressure (push or pull). The sewing operator is only guiding the fabric into the feed dogs, not pulling it through! This prevents needle deflection which leads to machine timing issues.

Once through the sewing head, the operator should release the foot pedal and push the trailing thread chain into the thread cutter at the rear of the sewing machine. Replace the sewing needle every 40 hours of use.



- 12. The finished bag will then be carried to the pallet stacker. This position should be rotated out as they generally do all of the "heavy lifting." At full speed, the Ultimate Bagger bags 24 metric tons of sand per hour. Rotating positions is necessary to achieve full production speed with only four operators.

- 13. When finished with production, it is a good idea to empty the hopper. Wet material such as sand stored inside of the hopper will accelerate rust and corrosion and shorten the machine life. Unplug the sewing table and lower each leg to lowest setting. Stow the sewing table by sliding table into the guided track beneath the hopper. You can now drive your loader bucket underneath the filling spout, and using Manual Jog Mode, quickly empty the hopper. Lastly unlock the two locks on the filling belt and retract fully.



Never transport machine with material inside of hopper.

- 14. For long term storage or transport, it is best to re-install the plywood paneling using the pre-drilled plywood sheets that originally shipped with the equipment.

7.

Maintenance & Adjustment

Conveyor Belts

Occasionally, your conveyor belts may get out of alignment or may stretch out, requiring adjustments to be made. Adjustments are made at the factory prior to shipping and should not be needed "out-of-the-box", however as you operate your bagger, look for any signs of belt slippage (not turning with the rollers) or misalignment (belt is not centered – favoring the left or right side).

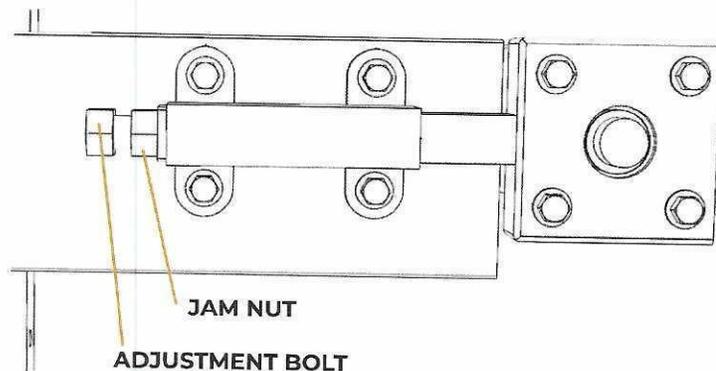
Tension Adjustment

To tighten the belt, loosen jam nut on both sides. Turn adjustment bolts clockwise $\frac{1}{2}$ turn at a time. Adjust both sides equally to keep belt alignment straight. The belt is properly tight when it sags no more than $\frac{1}{4}$ inch below the belt walls. The belt should have some deflection up and down, and should not feel tight like a drum.

Once the belt is tightened correctly, run the machine several cycles and watch the belt to ensure it stays centered. If it moves to the left or right, proceed to the next step. If it stays centered, then firmly tighten jam nut to lock in position.

Belt Alignment

To align the belt, make changes to one side only. Loosen or tighten the adjustment bolt half a turn. Run the machine several cycles to see if the belt alignment improves. If it worsens, or doesn't improve at all, then turn the adjustment bolt the other direction. Continue this process until the belt runs many cycles and stays in the center of the bed. Firmly tighten jam nut to lock in position.

**Service A - 500 Hour Incremental Maintenance**

Every 500 hours of run time, your bagger will alert you to perform Service A. This simple service will ensure all moving parts are properly lubricated and inspected for safe operation. From the Settings/Defaults menu, press and hold RESET and VIB for 5 seconds to clear the alert and reset the maintenance timer.

- Using a grease gun, lubricate the 8 grease fittings on the roller bearings.
- Inspect conveyor belt for holes, tears, or signs of wear. Replace as needed.
- Inspect bag clamp rubber. Ensure the rubber has not worn through to the metal. If so, order a new clamp rubber kit and replace.
- Inspect belt cleaner (inside of bag spout). A spring loaded squeegee should rub against the conveyor belt cleaning the belt. Ensure only squeegee is touching belt. If squeegee has worn to the point that metal could touch the belt over the next 500 hours of run time, order a new squeegee kit and replace.
- Inspect the bag clamp air cylinders, and all air lines for leaking air. Ensure all hoses are in good condition and not cracked or damaged. Replace as necessary.
- Check vibrator mounting and tighten bolts if necessary.

8.

Troubleshooting

Problem

Possible Solution

Feed Belt Won't Turn

Check power, ensure machine is plugged into 120v outlet and the GFI switch is not tripped. Never use extension cords longer than 100 ft. Use minimum of 12 gauge extension cord with ground. Longer distances may require 10 gauge cord.

Ensure the machine is in Production Mode. Press and hold [MODE] for 3 seconds to automatically go to Production Mode.

Check switch is connected to control box. Follow wire from switch to rear control box and check connection.

Check the switch is recognizing your signal. A small yellow LED on the post of the touch-switch will light up when you make contact and turn off when you pull away. If this light doesn't light up then your switch, or relay may be bad. If the light turns on but not off, then your switch is recognizing permanent "contact" usually from moisture on the switch. Dry off and install the rubber moisture cover and adjust the distance setting to only activate when the rubber cover is pressed.

Check rear connections to ensure each plug is in the proper port.

Abnormal down pressure on the belt could cause too much friction for the electric motor to pull. Usually caused by a rebar stake, large rock, or other foreign object that wedges in the bottom of the hopper. Unplug machine, empty hopper, and re-attempt to run without a load.

Ensure belt has sufficient tension to allow the pulley to pull the belt. If the belt is too loose, the head pulley could slip without turning the belt. If the roller is turning and not the belt, then adjust belt tension.

No Agitator

Vibrators will only run during dispensing.

Press [VIB] to ensure the vibration setting is either V1, V2, or V12.

Check power cords and Vibco overload boxes to ensure the switches are on and plugged into rear of control box. If so also check the fuses inside of the Vibco boxes.

8.

Troubleshooting (cont.)

Problem	Possible Solution
Material Doesn't Flow	<p>This machine was designed from the ground up to bag sticky material like wet sand. Due to variances in density and makeup of native soils around the globe, different settings will be necessary for different materials, and machine operators will need to have a good understanding of how to adjust their machine to get maximum material flow.</p> <p>Make sure agitators are on and functioning. (see above)</p> <p>Ensure hopper is not overfilled.</p> <p>Raise the hopper output gate to permit more material to flow out.</p> <p>For wet sand and sticky material, getting the harmonics of the vibration right is the key. Start by reducing (yes reducing) the vibration run % (see Controls & Features, Control Box 3A). When the vibrator turns off, it winds down through a full spectrum of vibration frequencies. By allowing this wind-down shake to happen while dispensing, you are more likely to break up the bridging material. Ideally the vibrator will run long enough to get up to full speed then shut off and wind down, all during a single filling cycle. Perform at least 10 full bagging cycles before trying a different adjustment.</p> <p>If reducing the vibration run percentage does not help, try increasing it.</p> <p>Increase the vibration force. The attached Vibco Vibrators have three adjustable force settings: low, medium, and high. The default is medium force. If you need to increase or decrease the total force of each agitator, remove the end cap plates and adjust the hammers according to Vibco instructions. See the Vibco website for more information on force adjustment. <i>Note, full force setting on both vibrators is 10,000 lbs of force on a hopper with a maximum capacity of 6,000 lbs. Use ear protection! Also, try to keep the hopper at least 25% filled to prevent damage to frame & control box.</i></p> <p>Trickle the bucket dump. When filling the hopper with heavy equipment, try to slowly dump material into the hopper to prevent unnecessary packing. This process is sometimes called "stacking".</p>

Always remember, we want your machine to work as much as you do. If you are experiencing any problems not covered in this booklet, don't hesitate to give us a call. We will do everything possible to get you up and bagging right away.

9.

Warranty

MANUFACTURER'S LIMITED WARRANTY FOR ULTIMATE BAGGER

IMPORTANT: Owner must present Original Proof of Purchase and all Bagger Information to obtain warranty coverage.

The limited warranty set forth below is given by Burcham Baggers LLC with respect to new merchandise purchased and used in the United States and/or its territories and possessions. This warranty is in addition to any applicable emissions warranty provided with your product.

Burcham Baggers LLC warrants this product (excluding its *Normal Wear Parts and Attachments* as described below) against defects in material and workmanship for a period of two (2) years or 1,000,000 bag cycles (whichever comes first) commencing on the date of the original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire water, or damage because of other peril or natural disaster. Damage resulting from the installation or use of any part, accessory or attachment not approved by the Burcham Baggers® for use with the product(s) covered by this manual will void your warranty as to any resulting damage.

Normal Wear Parts are warranted to be free from defects in material and workmanship for a period of thirty (30) days from the date of purchase. Normal wear parts include, but are not limited to items such as: batteries, belts, skirt board rubber, clamp rubber, and air cylinders.

This limited warrant does **not** provide coverage in the following cases:

- A.** The electric motor component parts thereof. These items may carry a separate manufacturer's warranty. Refer to applicable manufacturer's warranty for terms and conditions.
- B.** Sewing head and agitator have a separate one (1) year warranty.
- C.** Routine maintenance items such as lubricants, fill weight adjustments and normal deterioration of the exterior finish due to use or exposure.

- D.** Burcham Baggers® does not extend any warranty for products sold or exported outside of the United States and their respective possessions and territories, except those sold through Burcham Baggers® authorized channels of export distribution.
- E.** Replacement parts that are not genuine Burcham Baggers® parts.
- F.** Transportation charges or service calls.

No implied warranty, including any implied warranty of merchantability or fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind Burcham Bagger®. During the period of the warranty, the exclusive remedy is repair or replacement of the product as set forth above.

The provisions as set forth in this warranty provide the sole and exclusive remedy arising from the sale. Burcham Baggers LLC shall not be liable for incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement sand bagging services or for rental expenses to temporarily replace a warranted product.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. **Alteration of safety features of the product shall void this warranty.** You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use the product. This limited warranty shall not extend to anyone other than the original purchaser.

HOW STATE LAW RELATES TO THIS WARRANTY:

This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.